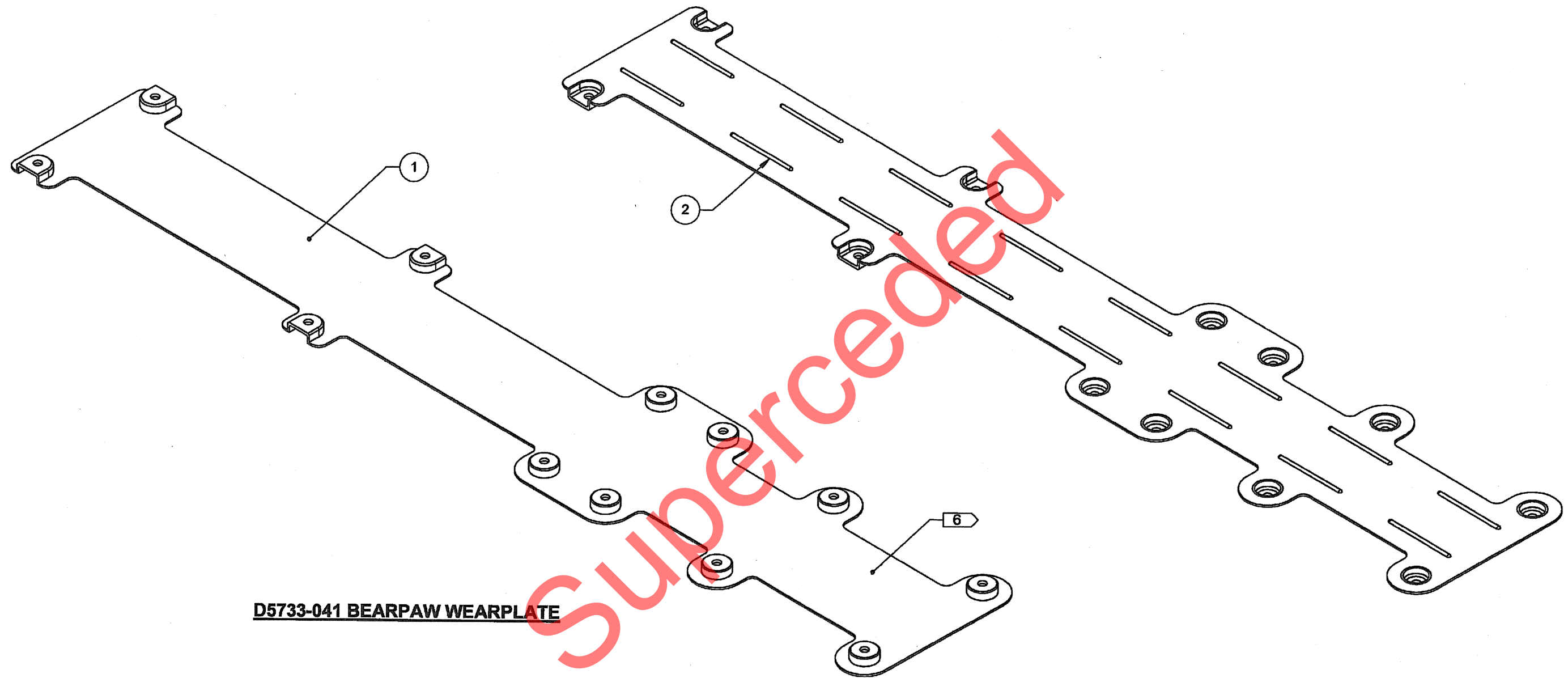


ITEM	QTY -041	P/N	DESCRIPTION
	X	D5733-041	BEARPAW WEARPLATE
1	1	D5733-043	WEARPLATE WELDMENT
2	A/R	8259 \ 2059B	HARD SURFACING



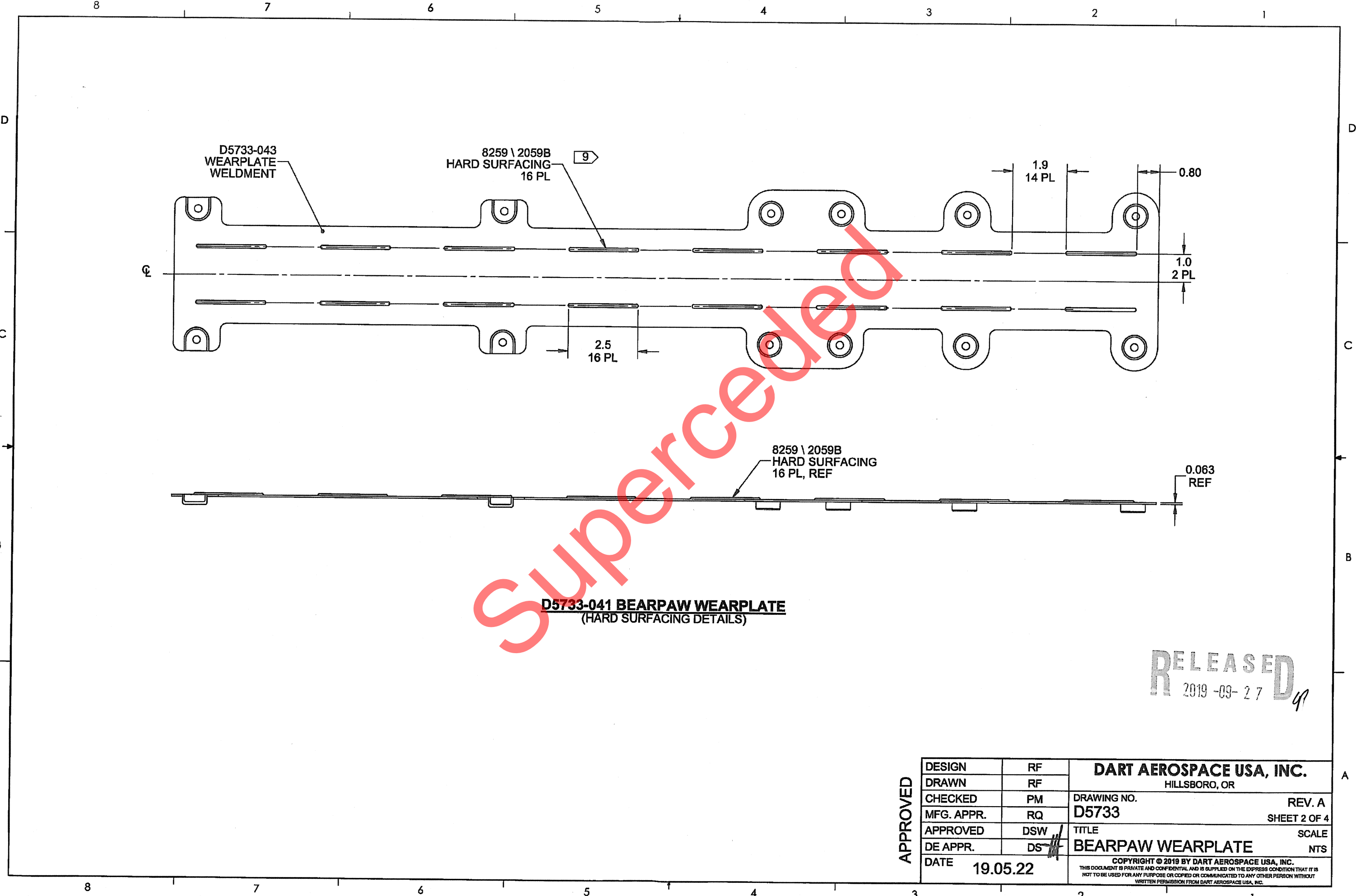
D5733-041 BEARPAW WEARPLATE

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 - 7) WEIGHT: 3.02 lbs
 - 8) WELDING: PER QSI 004
 - 9) BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR BUILDUP HARD SURFACING 0.06 - 0.13 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

RELEASED
2019-09-27
ECN 19-605 49

APPROVED

A	NEW ISSUE	RF	19.05.22
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	RF		
CHECKED	PM	DRAWING NO.	REV. A
MFG. APPR.	RQ	D5733	SHEET 1 OF 4
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	BEARPAW WEARPLATE	NTS
DATE	19.05.22	COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	



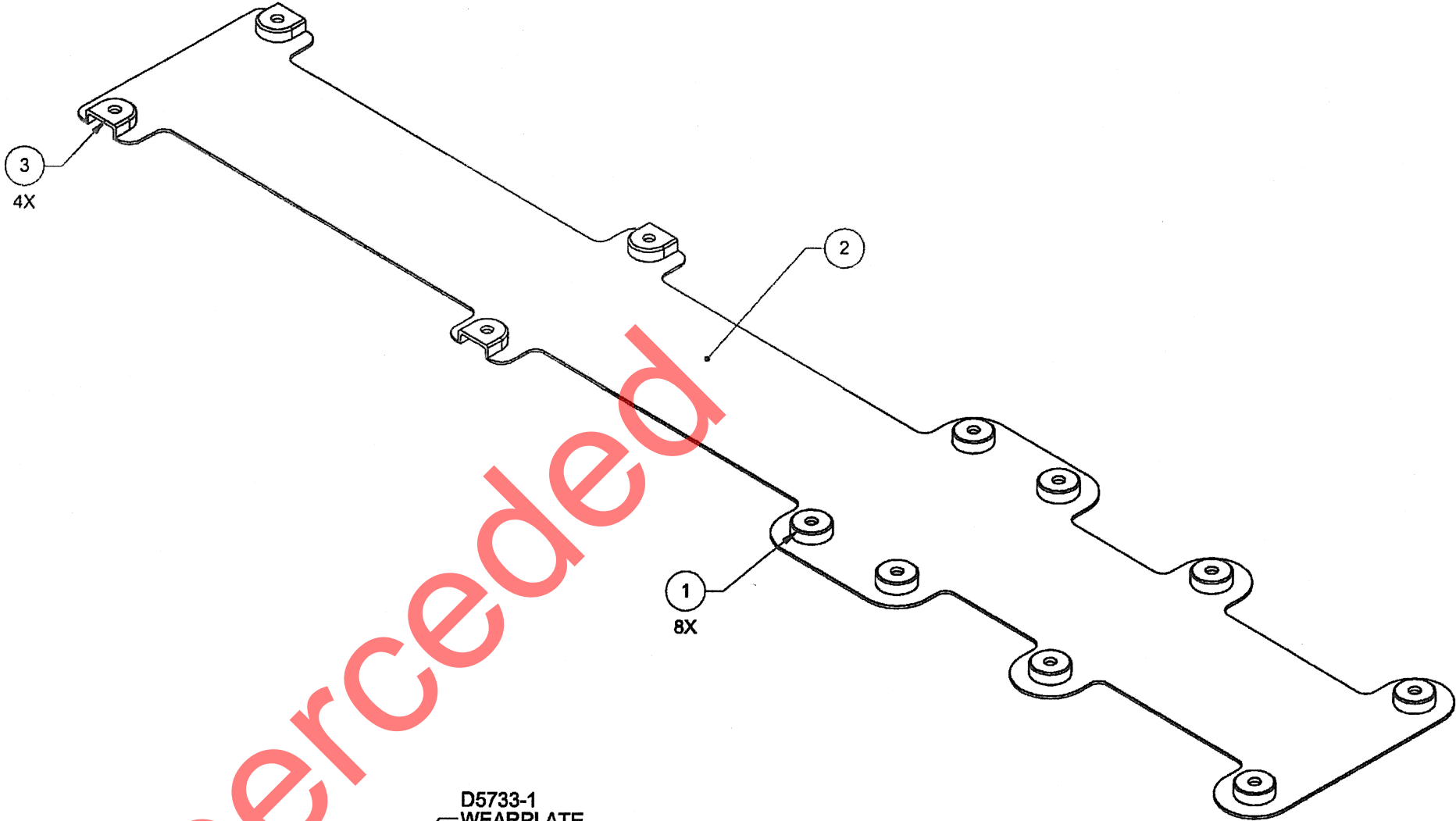
D5733-041 BEARPAW WEARPLATE
(HARD SURFACING DETAILS)

RELEASED
2019-09-27

APPROVED

DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	RF		
CHECKED	PM	DRAWING NO. D5733	REV. A
MFG. APPR.	RQ		SHEET 2 OF 4
APPROVED	DSW	TITLE BEARPAW WEARPLATE	SCALE
DE APPR.	DS		NTS
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ITEM	QTY -043	P/N	DESCRIPTION
	X	D5733-043	WEARPLATE WELDMENT
1	8	D3009-3	CUP
2	1	D5733-1	WEARPLATE
3	4	D5703-1	CUP



INSTALL D3009-3 AND D5703-1 FLUSH WITH THIS SURFACE TYP

0.291 REF

D5703-1 CUP
4 PL, REF

D5733-1 WEARPLATE REF

12 PL 1/32

D3009-3 CUP
8 PL, REF

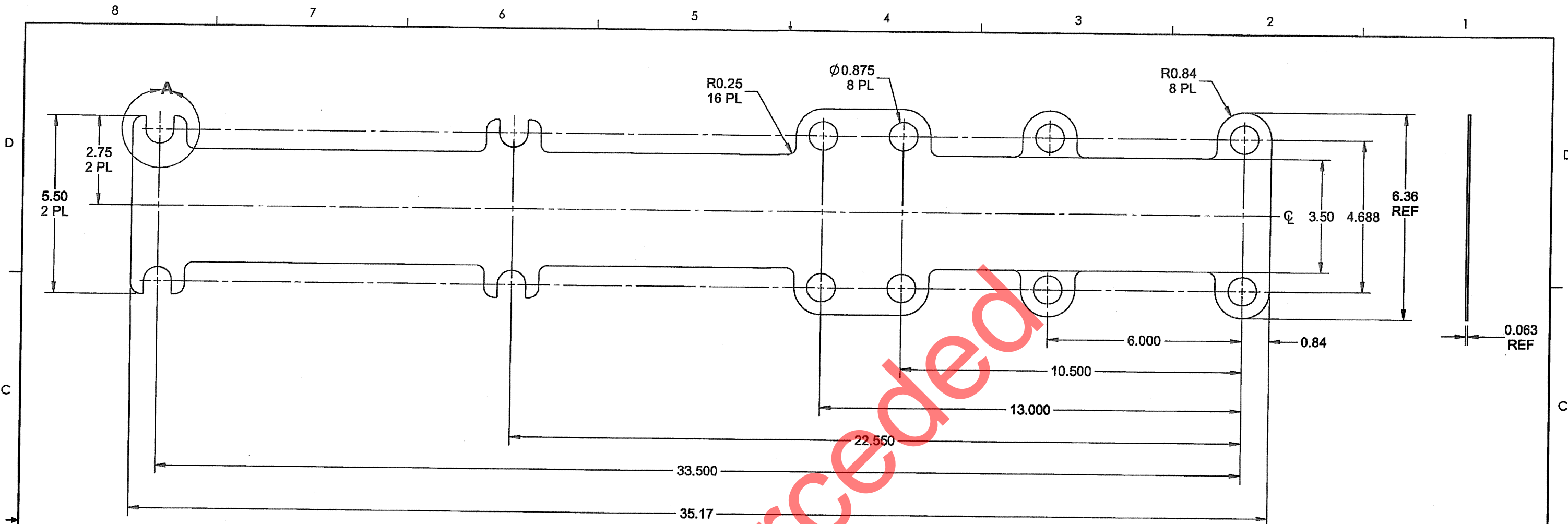
D5733-043 WEARPLATE WELDMENT
(CUP WELDING DETAILS)

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 2.86 lbs
 - 8) WELDING: PER QSI 004

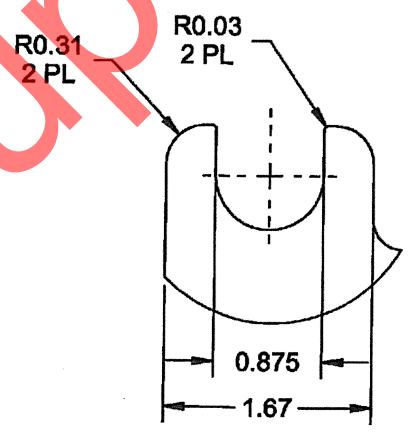
APPROVED	DESIGN	RF	DART AEROSPACE USA, INC. HILLSBORO, OR	
	DRAWN	RF		
	CHECKED	PM	DRAWING NO. D5733	REV. A
	MFG. APPR.	RQ	SHEET 3 OF 4	
	APPROVED	DSW	TITLE BEARPAW WEARPLATE	SCALE NTS
	DE APPR.	DS	COPYRIGHT © 2019 BY DART AEROSPACE USA, INC. <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.</small>	

DATE 19.05.22

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2019-09-27



D5733-1 WEARPLATE



DETAIL A
(TAB DETAIL)
4 PL
SCALE 2X

- NOTES:**
- 1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 0.063 THICK
PER MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S16GA
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: 2.54 lbs

APPROVED

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DRAWN	RF		
CHECKED	PM	DRAWING NO. D5733	REV. A
MFG. APPR.	RQ	SHEET 4 OF 4	
APPROVED	DSW	TITLE	SCALE
DE APPR.	DS	BEARPAW WEARPLATE	NTS
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2019-09-27